



# MLT

## Pictures of installation of the flexible PVC & PU lacing



Splitting of belt plies



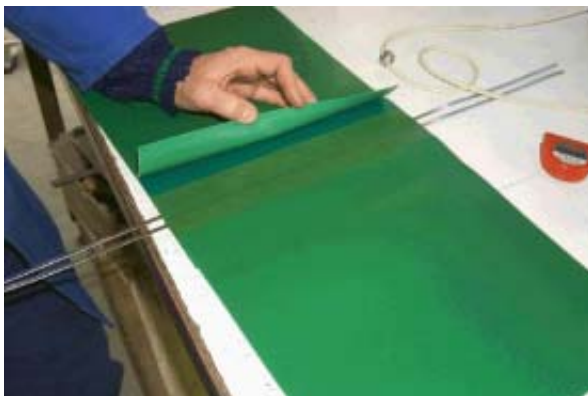
Cutting of the lacing system according to the belt width



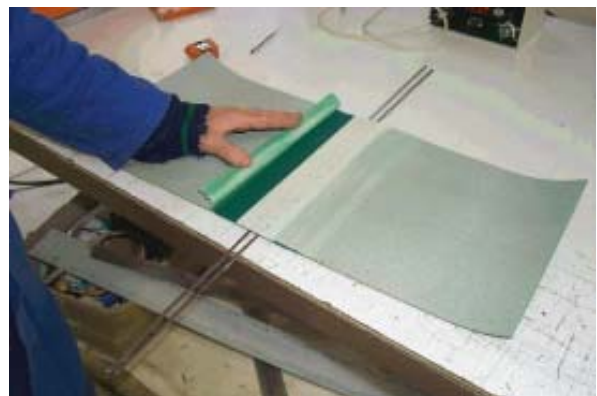
Insert the Lacing system in the belt with 2 pins



Fix the lacing system with hot points



Insert the lacing in the second side of the belt



Turn the belt



# MLT



Remove a strip of the lower belt fabric. Use a metal piece to protect the belt below



Add a small film to fill the gap and fix it with hot points



Open the press



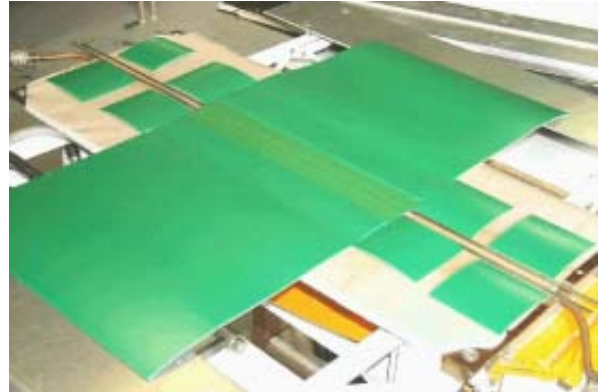
Place the vulcanizing kit in the press



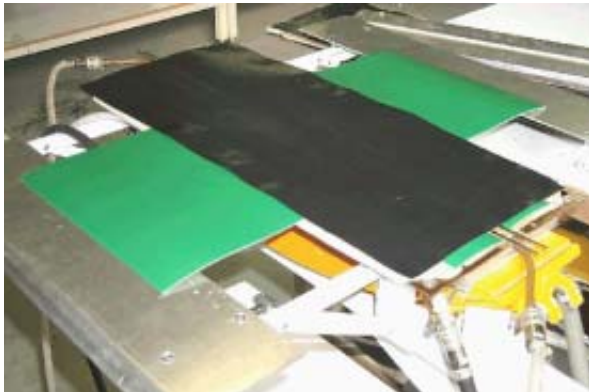
# MLT



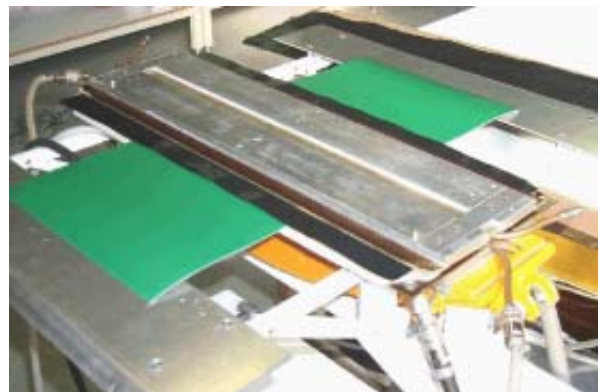
Place a felt with Teflon or a silicon plate



Place the belt with the flexible PVC or PU lacing system together with spacers. The metal pins must be above the cooling circuit.



Place a felt with Teflon or a silicon plate on the belt



Insert the top part of the vulcanizing kit



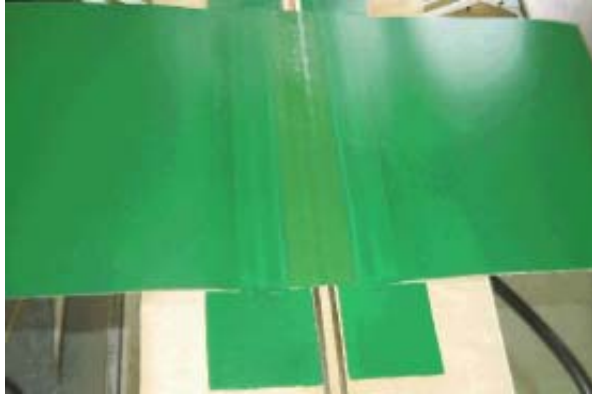
Close the press and start the cooling circuit  
Follow the instruction of normal belt welding



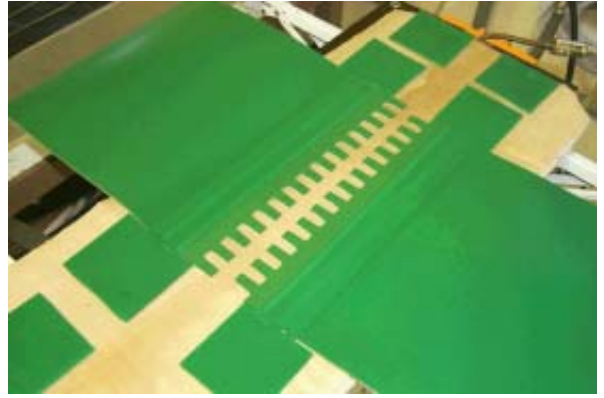
Open the press after cooling.  
Remove all accessories and the belt



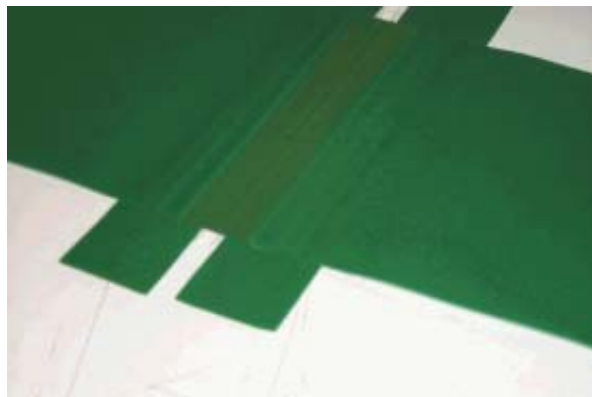
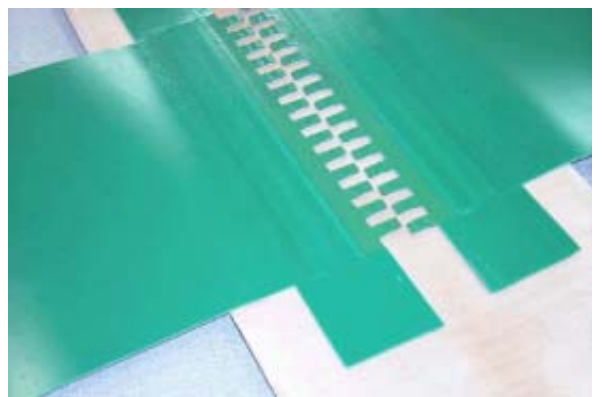
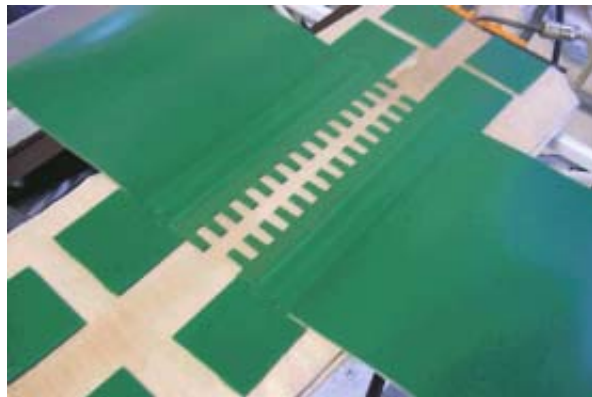
# MLT



Remove the metal pins only after the belt is cold



If necessary you should bend the belt to remove the pins more easily.



Insert the Polyacetal pins



Remove the spacers and cut the belt properly